EWART, KOLASCH & BINCH, LLP

PLEASE NOTE: YOU MUST COMPLETE THE

COMBINED DECLARATION AND POWER OF ATTORNEY FOR PATENT AND DESIGN APPLICATIONS

ATTORNEY DOCKET NO. 0649-0835P

FQLLOWING:

stated next to my name; that I verily believe that I am the original, first and sole inventor (if only one inventor is named below) or an original, first and joint inventor (if plural inventors are named below) of the subject

As a below named inventor, I hereby declare that: my residence, post office address and citizenship are as matter which is claimed and for which a patent is sought on the invention entitled: Insert Title: METHOD OF INJECTION MOLDING OF THERMOPLASTIC RESIN Fill in Appropriate the specification of which is attached hereto. If not attached hereto, Information the specification was filed on_ For Use Without Specification United States Application Number_ _; and /or Attached: the specification was filed on June 12, 2001 International Application Number PCT/JP01/04958 : and was amended under PCT Article 19 on (if applicable) I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above. I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, §1.56. I do not know and do not believe the same was ever known or used in the United States of America before my or our invention thereof, or patented or described in any printed publication in any country before my or our invention thereof or more than one year prior to this application, that the same was not in public use or on sale in the United States of America more than one year prior to this application, that the invention has not been patented or made the subject of an inventor's certificate issued before the date of this application in any country foreign to the United States of America on an application filed by me or my legal representatives or assigns more than twelve months (six months for designs) prior to this application, and that no application for patent or inventor's certificate on this invention has been filed in any country foreign to the United States of America prior to this application by me or my legal representatives or assigns, except as follows. I hereby claim foreign priority benefits under Title 35, United States Code, §119 (a)-(d) of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed: Insert Priority Information: Prior Foreign Application(s) (if appropriate) Priority Claimed 2000-177820 Japan June 14, 2000 Ø (Number) (Month/Day/Year Filed) Yes No (Number) (Country) (Month/Day/Year Filed) Yes No \prod П (Number) (Country) (Month/Day/Year Filed) Yes No (Number) (Country) (Month/Day/Year Filed) Yes No (Number) (Country) (Month/Day/Year Filed) Yes No I hereby claim the benefit under Title 35, United States Code, §119(e) of any United States provisional application(s) listed below. Insert Provisional Application(s): (Application Number) (if any) (Filing Date) (Filing Date) All Foreign Applications, if any, for any Patent or Inventor's Certificate Filed More Than 12 Months (6 Months for Designs) Prior To The Filing Date of This Application: Date of Filing (Month/Day/Year) Application No. I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s)

Insert Requested Information: (if appropriate)

> listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, §1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application:

Insert Prior U.S. Application(s): (if any)

(Application Number)	(Filing Date)	(Status - patented, pending, abandoned)
(Application Number)	APPLY IN IN IN	

(Status - patented, pending, abandoned)

(Filing Date)

ADDUÇES DELUGE

I hereby appoint the following attorneys to prosecute this application and/or an international application based on this application and to transact all business in the Patent at rademark Office connected therewith and in connection with the resulting patent based on instructions received from the entity who first sent the application papers to the attorneys identified below, unless the inventor(s) or assignee provides said attorneys with a written notice to the contrary: Atty Dckt No.: 0649-0835P

Terrell C. Birch (Reg. No. 19,382) Raymond C. Stewart (Reg. No. 21,066) (Reg. No. 22,463) Joseph A. Kolasch James M. Slattery (Reg. No. 28,380) Bernard L. Sweeney (Reg. No. 24,448) Michael K. Mutter (Reg. No. 29,680) Charles Gorenstein (Reg. No. 29,271) Gerald M. Murphy, Jr. (Reg. No. 28,977) Leonard R. Svensson (Reg. No. 30,330) Terry L. Clark (Reg. No. 32,644) Andrew D. Meikle (Reg. No. 32,868) Marc S. Weiner (Reg. No. 32,181) Joe McKinney Muncy (Reg. No. 32,334) Andrew F. Reish (Reg. No. 33,443) C. Joseph Faraci (Reg. No. 32,350). Donald J. Daley (Reg. No. 34,313)

Send Correspondence to:

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P.O. Box 747 • Falls Church, Virginia 22040-0747 Telephone: (703) 205-8000 • Facsimile: (703) 205-8050

PLEASE NOTE: YOU MUST COMPLETE THE FOLLOWING:

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

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Full Name of First or Sole Inventor: Insert Name of Inventor Insert Date This	GIVEN NAME Hiroshi	FAMILY NAME YAMAKI	INVENTOR'S SIGNATURE	65	DATE February 5,	
Document is Signed	Residence (City, Sta			CITIZENSHIP	200	
Insert Residence Insert Citizenship	Kanagawa,	Japan JPX	·	Japan	<u> </u>	
Insert Post Office Address	POST OFFICE ADDRESS (Complete Street Address including City, State & Country) 669-1-712, Kuji, Takatsu-ku, Kawasaki-shi, Kanaqawa 213-0032 Japan					
Full Name of Second Inventor, if any:	GIVEN NAME	FAMILY NAME	INVENTOR'S SIGNATURE		DATE*	
see above	Residence (City, Sta	te & Country)		CITIZENSHIP		
	POST OFFICE ADDRESS (Complete Street Address including City, State & Country)					
Full Name of Third Inventor, if any	GIVEN NAME	FAMILY NAME	INVENTOR'S SIGNATURE		DATE*	
AC 2006	Residence (City, State & Country)					
	POST OFFICE ADDRESS (Complete Street Address including City, State & Country)					
Full Name of Fourth Inventor, if any see above	GIVEN NAME	FAMILY NAME	INVENTOR'S SIGNATURE		DATE*	
	Residence (City, Stat			CITIZENSHIP		
	POST OFFICE ADDRESS (Complete Street Address including City, State & Country)					
Full Name of Fifth Inventor, if any see above	GIVEN NAME	FAMILY NAME	INVENTOR'S SIGNATURE	٠.	DATE*	
	Residence (City, State & Country)			CITIZENSHIP		
	POST OFFICE ADDF	ESS (Complete Street Addres	s including City, State & Country)			
Page 9 of 9	* DATE OF CICNATUE					

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DATE OF SIGNATURE